

Safety Data Sheet



SGR1 - ELECTROLYTIC DEGREASING SOLUTION FOR RHODIUM PLATING PROCESS

Safety Data Sheet dated 9/27/2022 version 2

Compliant with regulation (CE) n. 1907/2006 REACH, Annex II, and subsequent amendments introduced by Commission Regulation (EU) no. 2015/830

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Mixture identification:

Trade name: SGR1 - ELECTROLYTIC DEGREASING SOLUTION FOR RHODIUM PLATING PROCESS

Trade code: SGR1

Product type and use: Electrolytic degreasing solution

Registration Number N/A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use: For electroplating industry; For jewelry industry

Uses advised against: N.A.

1.3. Details of the supplier of the safety data sheet

Company: LEGOR GROUP S.p.A.

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1.4. Emergency telephone number

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SECTION 2: Hazards identification



2.1. Classification of the substance or mixture

Regulation (EC) n. 1272/2008 (CLP)

Skin Corr. 1A Causes severe skin burns and eye damage.

Eye Dam. 1 Causes serious eye damage.

Adverse physicochemical, human health and environmental effects:
No other hazards

2.2. Label elements

Regulation (EC) No 1272/2008 (CLP):

Hazard pictograms and Signal Word



Danger

Hazard statements

H314 Causes severe skin burns and eye damage.

H318 Causes serious eye damage.

Precautionary statements

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection/...

P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER/doctor/...

P501 Dispose of contents/container to ...

Contains

Sodium hydroxide

Special provisions according to Annex XVII of REACH and subsequent amendments:

None.

2.3. Other hazards

No PBT Ingredients are present

SECTION 3: Composition/information on ingredients**3.1. Substances**

N.A.

3.2. Mixtures

Mixture identification: SGR1 - ELECTROLYTIC DEGREASING SOLUTION FOR RHODIUM PLATING PROCESS

Hazardous components within the meaning of the CLP regulation and related classification:

Qty	Name	Ident. Numb.	Classification	Registration Number
< 5%	Sodium carbonate	CAS:497-19-8 EC:207-838-8 Index:011-005-00-2	Eye Irrit. 2, H319	01-2119485498-19
< 5%	Sodium hydroxide	CAS:1310-73-2 EC:215-185-5 Index:011-002-00-6	Skin Corr. 1A, H314 Specific Concentration Limits: 5% ≤ C < 100%: 3.2/1A,H314 2% ≤ C < 5%: 3.2/1B,H314 0.5% ≤ C < 2%: 3.2/2,H315 0.5% ≤ C < 2%: 3.3/2,H319	01-2119457892-27-XXXX

SECTION 4: First aid measures**4.1. Description of first aid measures**

In case of skin contact:

Immediately take off all contaminated clothing.
OBTAIN IMMEDIATE MEDICAL ATTENTION.
Remove contaminated clothing immediately and dispose off safely.
After contact with skin, wash immediately with soap and plenty of water.

In case of eyes contact:

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately.
Protect uninjured eye.

In case of Ingestion:

Do not induce vomiting, get medical attention showing the SDS and label hazardous.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

4.2. Most important symptoms and effects, both acute and delayed

Eye irritation
Eye damages
Skin Irritation
Erythema

4.3. Indication of any immediate medical attention and special treatment needed

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

SECTION 5: Firefighting measures**5.1. Extinguishing media**

Suitable extinguishing media:

Water.
Carbon dioxide (CO2).

Extinguishing media which must not be used for safety reasons:

None in particular.

5.2. Special hazards arising from the substance or mixture

Do not inhale explosion and combustion gases.
Burning produces heavy smoke.

5.3. Advice for firefighters

Use suitable breathing apparatus .
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment.
Remove persons to safety.
See protective measures under point 7 and 8.

For emergency responders:

Wear personal protection equipment.

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.
Retain contaminated washing water and dispose it.
In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.
Suitable material for taking up: absorbing material, organic, sand

6.3. Methods and material for containment and cleaning up

Suitable material for taking up: absorbing material, organic, sand
Wash with plenty of water.

6.4. Reference to other sections

See also section 8 and 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.
Don't use empty container before they have been cleaned.
Before making transfer operations, assure that there aren't any incompatible material residuals in the containers.
Contaminated clothing should be changed before entering eating areas.
Do not eat or drink while working.
See also section 8 for recommended protective equipment.

7.2. Conditions for safe storage, including any incompatibilities

Incompatible materials:

None in particular.

Instructions as regards storage premises:

Adequately ventilated premises.

7.3. Specific end use(s)

Recommendation(s)

None in particular

Industrial sector specific solutions:

None in particular

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Community Occupational Exposure Limits (OEL)

	OEL Type	Country	Ceiling	Long Term mg/m3	Long Term ppm	Short Term mg/m3	Short Term ppm	Notes
Sodium hydroxide CAS: 1310-73-2	ACGIH		C			2.000000		URT, eye, and skin irr
	NATION	FRANCE		2.000000				
	AL							
	NATION	POLAND		0.500000				
	AL							

Derived No Effect Level (DNEL) values

	Worker Industrial	Worker Professional	Consumer	Exposure Route	Exposure Frequency	Remark
Sodium carbonate CAS: 497-19-8			10 mg/m3	Human Inhalation	Local chronic	
Sodium hydroxide CAS: 1310-73-2		1 mg/m3		Human Inhalation		

8.2. Exposure controls

Eye protection:

Use close fitting safety goggles, don't use eye lens.

Protection for skin:

Use clothing that provides comprehensive protection to the skin, e.g. cotton, rubber, PVC or viton.

Protection for hands:

Use protective gloves that provides comprehensive protection, e.g. P.V.C., neoprene or rubber.

Respiratory protection:

N.A.

Thermal Hazards:

N.A.

Environmental exposure controls:

N.A.

Hygienic and Technical measures

N.A.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical State: Liquid

Appearance and colour: Colorless to pale yellow liquid

Odour: Odourless

Odour threshold: N.A.

pH: 13,50

Melting point / freezing point: N.A.

Initial boiling point and boiling range: N.A.

Flash point: > 93°C

Evaporation rate: N.A.

Upper/lower flammability or explosive limits: N.A.

Vapour density: N.A.

Vapour pressure: N.A.

Relative density: 1,06 g/cm³

Solubility in water: Total

Solubility in oil: N.A.

Partition coefficient (n-octanol/water): N.A.

Auto-ignition temperature: N.A.

Decomposition temperature: N.A.

Viscosity: N.A.

Explosive properties: N.A.

Oxidizing properties: N.A.

Solid/gas flammability: N.A.

9.2. Other information

VOC N.A.

Substance Groups relevant properties N.A.

Miscibility: N.A.

Conductivity: N.A.

SECTION 10: Stability and reactivity

10.1. Reactivity

Stable under normal conditions

10.2. Chemical stability

Data not available.

10.3. Possibility of hazardous reactions

None.

10.4. Conditions to avoid

Stable under normal conditions.

10.5. Incompatible materials

None in particular.

10.6. Hazardous decomposition products

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological Information of the Preparation

a) acute toxicity	Not classified Based on available data, the classification criteria are not met
b) skin corrosion/irritation	The product is classified: Skin Corr. 1A(H314)
c) serious eye damage/irritation	The product is classified: Eye Dam. 1(H318)
d) respiratory or skin sensitisation	Not classified Based on available data, the classification criteria are not met
e) germ cell mutagenicity	Not classified Based on available data, the classification criteria are not met
f) carcinogenicity	Not classified Based on available data, the classification criteria are not met
g) reproductive toxicity	Not classified Based on available data, the classification criteria are not met
h) STOT-single exposure	Not classified Based on available data, the classification criteria are not met
i) STOT-repeated exposure	Not classified Based on available data, the classification criteria are not met
j) aspiration hazard	Not classified Based on available data, the classification criteria are not met

Toxicological information on main components of the mixture:

Sodium carbonate	a) acute toxicity	LD50 Oral Rat 4090 mg/kg
		LD50 Skin Mouse 117 mg/kg
		LC50 Inhalation Rat 2.3 mg/l 2h
Sodium hydroxide	a) acute toxicity	LD50 Skin Rat 1350 mg/kg
		LD50 Eyes Rat 1350 mg/kg

SECTION 12: Ecological information

12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment.

Eco-Toxicological Information:

List of Eco-Toxicological properties of the product

Not classified for environmental hazards.

No data available for the product

List of Eco-Toxicological properties of the components

Component	Ident. Numb.	Ecotox Data
Sodium carbonate	CAS: 497-19-8 -	a) Aquatic acute toxicity : LC50 Fish = 740 mg/l 96h - Gambusia affinis
	EINECS: 207-838-8 - INDEX: 011-005-00-2	
Sodium hydroxide		a) Aquatic acute toxicity : EC50 Shellfish = 265 mg/l 48h - Daphnia Magna
	CAS: 1310-73-2 -	a) Aquatic acute toxicity : LC50 Fish > 35 mg/l 96h
	EINECS: 215-185-5 - INDEX: 011-002-00-6	
		a) Aquatic acute toxicity : EC50 Shellfish = 40.4 mg/l 48h - Daphnia Magna

12.2. Persistence and degradability

Component	Persistence/Degradability Test	Value	Notes:
Sodium carbonate	Persistent and Biodegradable	Solubility in water	1000 - 10000 mg/l
Sodium hydroxide	Persistent and Biodegradable	Solubility in water	1000.000 mg/l - higher -

12.3. Bioaccumulative potential

N.A.

12.4. Mobility in soil

N.A.

12.5. Results of PBT and vPvB assessment

No PBT Ingredients are present

12.6. Other adverse effects

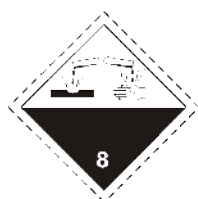
N.A.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Recover, if possible. Send to authorised disposal plants or for incineration under controlled conditions. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information



14.1. UN number

3266

14.2. UN proper shipping name

ADR-Shipping Name: CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Sodium hydroxide)

IATA-Technical name: CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Sodium hydroxide)

IMDG-Technical name: CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Sodium hydroxide)

14.3. Transport hazard class(es)

ADR-Class: 8

IATA-Class: 8

IMDG-Class: 8

14.4. Packing group

ADR-Packing Group: II

IATA-Packing group: II

IMDG-Packing group: II

14.5. Environmental hazards

No

Environmental Pollutant: No

14.6. Special precautions for user

Road and Rail (ADR-RID):

ADR-Label: 8

ADR - Hazard identification number: 80

ADR-Special Provisions: 274

ADR-Transport category (Tunnel restriction code): 2 (E)

Air (IATA):

IATA-Passenger Aircraft: 851

IATA-Cargo Aircraft: 855

IATA-Label: 8

IATA-Subsidiary hazards: -

IATA-Erg: 8L

IATA-Special Provisions: A3 A803

Sea (IMDG):

IMDG-Stowage Code: Category B SW2

IMDG-Stowage Note: SG35 SGG18

IMDG-Subsidiary hazards: -

IMDG-Special Provisions: 274

IMDG-Page: N/A

IMDG-Label: N/A

IMDG-EMS: F-A, S-B

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

N.A.

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

Dir. 98/24/EC (Risks related to chemical agents at work)

Dir. 2000/39/EC (Occupational exposure limit values)

Regulation (EC) n. 1907/2006 (REACH)

Regulation (EC) n. 1272/2008 (CLP)

Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013

Regulation (EU) n. 286/2011 (ATP 2 CLP)

Regulation (EU) n. 618/2012 (ATP 3 CLP)

Regulation (EU) n. 487/2013 (ATP 4 CLP)

Regulation (EU) n. 944/2013 (ATP 5 CLP)

Regulation (EU) n. 605/2014 (ATP 6 CLP)

Regulation (EU) n. 2015/1221 (ATP 7 CLP)

Regulation (EU) n. 2016/918 (ATP 8 CLP)

Regulation (EU) n. 2016/1179 (ATP 9 CLP)

Regulation (EU) n. 2017/776 (ATP 10 CLP)

Regulation (EU) n. 2018/669 (ATP 11 CLP)

Regulation (EU) n. 2018/1480 (ATP 13 CLP)

Regulation (EU) n. 2019/521 (ATP 12 CLP)

Regulation (EU) n. 2020/217 (ATP 14 CLP)

Regulation (EU) n. 2020/1182 (ATP 15 CLP)

Regulation (EU) n. 2021/643 (ATP 16 CLP)

Regulation (EU) 2015/830

Restrictions related to the product or the substances contained according to Annex XVII Regulation (EC) 1907/2006 (REACH) and subsequent modifications:

Restrictions related to the product: 3

Restrictions related to the substances contained: 75

Provisions related to directive EU 2012/18 (Seveso III):

N.A.

Regulation (EU) No 649/2012 (PIC regulation)

No substances listed

German Water Hazard Class.

Class 3: extremely hazardous.

SVHC Substances:

No data available

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for the mixture.

SECTION 16: Other information

Code	Description	
H314	Causes severe skin burns and eye damage.	
H318	Causes serious eye damage.	
H319	Causes serious eye irritation.	
Code	Hazard class and hazard category	Description
3.2/1A	Skin Corr. 1A	Skin corrosion, Category 1A
3.2/1A,H314	Skin Corr. 1A	3.2/1A,H314
3.2/1B,H314	Skin Corr. 1B	3.2/1B,H314
3.2/2,H315	Skin Irrit. 2	3.2/2,H315
3.3/1	Eye Dam. 1	Serious eye damage, Category 1
3.3/2	Eye Irrit. 2	Eye irritation, Category 2
3.3/2,H319	Eye Irrit. 2	3.3/2,H319

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008

[CLP]:

Classification according to Regulation (EC) Nr. 1272/2008 Classification procedure

3.2/1A On basis of test data (pH)

3.3/1 On basis of test data (pH)

This document was prepared by a competent person who has received appropriate training.

Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre, Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van Nostrand Reinold

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This MSDS cancels and replaces any preceding release.

Legend to abbreviations and acronyms used in the safety data sheet:

ACGIH: American Conference of Governmental Industrial Hygienists

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.

AND: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways

ATE: Acute Toxicity Estimate

ATEmix: Acute toxicity Estimate (Mixtures)

BCF: Biological Concentration Factor

BEI: Biological Exposure Index

BOD: Biochemical Oxygen Demand

CAS: Chemical Abstracts Service (division of the American Chemical Society).

CAV: Poison Center

CE: European Community

CLP: Classification, Labeling, Packaging.

CMR: Carcinogenic, Mutagenic and Reprotoxic

COD: Chemical Oxygen Demand

COV: Volatile Organic Compound

CSA: Chemical Safety Assessment

CSR: Chemical Safety Report

DMEL: Derived Minimal Effect Level

DNEL: Derived No Effect Level.

DPD: Dangerous Preparations Directive

DSD: Dangerous Substances Directive

EC50: Half Maximal Effective Concentration

ECHA: European Chemicals Agency

EINECS: European Inventory of Existing Commercial Chemical Substances.

ES: Exposure Scenario

GefStoffVO: Ordinance on Hazardous Substances, Germany.

GHS: Globally Harmonized System of Classification and Labeling of Chemicals.

IARC: International Agency for Research on Cancer

IATA: International Air Transport Association.

IATA-DGR: Dangerous Goods Regulation by the "International Air Transport Association" (IATA).

IC50: half maximal inhibitory concentration

ICAO: International Civil Aviation Organization.

ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO).

IMDG: International Maritime Code for Dangerous Goods.

INCI: International Nomenclature of Cosmetic Ingredients.

IRCCS: Scientific Institute for Research, Hospitalization and Health Care

KAFH: KAFH

KSt: Explosion coefficient.

LC50: Lethal concentration, for 50 percent of test population.

LD50: Lethal dose, for 50 percent of test population.

LDLo: Leathal Dose Low

N.A.: Not Applicable

N/A: Not Applicable

N/D: Not defined/ Not available

NA: Not available

NIOSH: National Institute for Occupational Safety and Health

NOAEL: No Observed Adverse Effect Level

OSHA: Occupational Safety and Health Administration.

PBT: Persistent, Bioaccumulative and Toxic

PGK: Packaging Instruction

PNEC: Predicted No Effect Concentration.

PSG: Passengers

RID: Regulation Concerning the International Transport of Dangerous Goods by Rail.

STEL: Short Term Exposure limit.

STOT: Specific Target Organ Toxicity.

TLV: Threshold Limiting Value.

TWATLV: Threshold Limit Value for the Time Weighted Average 8 hour day. (ACGIH Standard).

vPvB: Very Persistent, Very Bioaccumulative.

WGK: German Water Hazard Class.

Paragraphs modified from the previous revision:

- 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING
- 2. HAZARDS IDENTIFICATION
- 3. COMPOSITION/INFORMATION ON INGREDIENTS
- 4. FIRST AID MEASURES
- 8. EXPOSURE CONTROLS/PERSONAL PROTECTION
- 9. PHYSICAL AND CHEMICAL PROPERTIES
- 11. TOXICOLOGICAL INFORMATION
- 12. ECOLOGICAL INFORMATION
- 14. TRANSPORT INFORMATION
- 16. OTHER INFORMATION