

JURA
BY GRS®



QC COMPLETE SET

EXCLUDING VISE

#500-511 • INSTRUCTIONS

MASTER JAWS

INSTRUCTIONS

Instructions apply to the following product(s):



500-018

IMPORTANT NOTE:

The MicroBlock® and MicroBlock® XL Jura by GRS sets include a pair of Master Jaws instead of the original jaws with pin holes.

Skip to **Installation of Master Jaws** unless you need to remove original MicroBlock jaws from a previously purchased vise.

Products that include Master Jaws instead of original MicroBlock jaws:

#500-508, #500-510, #500-517,
#500-526, #500-527

✓ Included with this set.

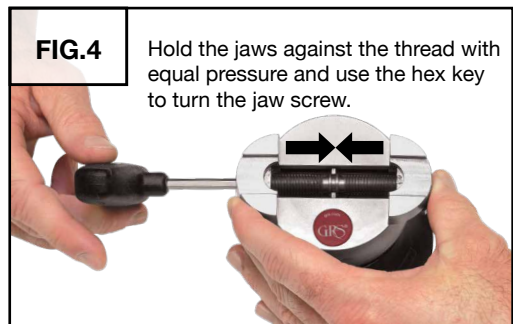
◆ Not included with this set. Available separately.

Removal of Original MicroBlock® Jaws

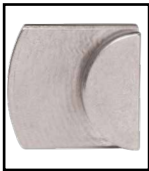
Skip to **Installation of Master Jaws** unless you need to remove original MicroBlock jaws from a previously purchased vise.



Installation of Master Jaws



Fixture Attachment



BOTTOM



SIDE



ANGLE

Master Jaw Seat



Fixture Installation



SEATED QC FIXTURES

INSTRUCTIONS

Instructions apply to the following product(s):



500-001

500-002



500-003

500-004



500-005

500-006



500-007

500-009



500-010

500-013



502-078

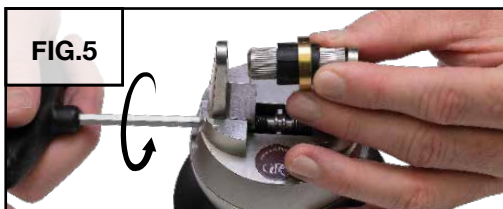
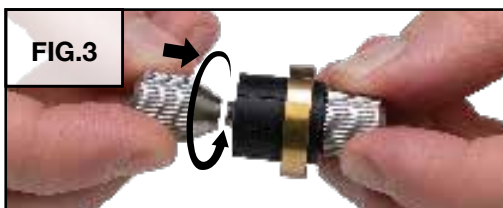
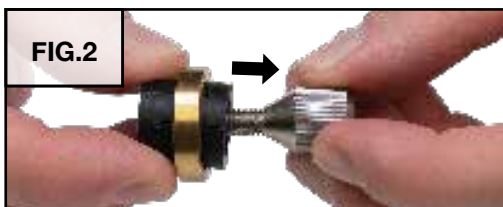
INSIDE RING HOLDER SCREW SET

INSTRUCTIONS

Instructions apply to the
following product(s):



500-011



✓ Included with this set.

♦ Not included with this set. Available separately.

FIG.1



Follow the shellac instructions to apply shellac and workpiece to cylinder.

SHELLAC CYLINDER

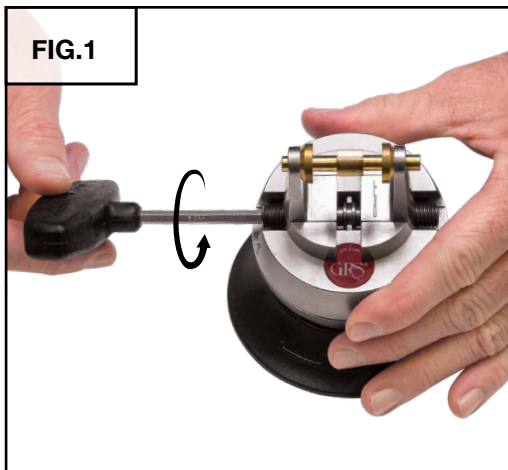
INSTRUCTIONS

Instructions apply to the following product(s):



502-015

FIG.1



Follow the Thermo-Loc® instructions to apply Thermo-Loc® and workpiece to cylinder.

THERMO-LOC® CYLINDER

INSTRUCTIONS

Instructions apply to the following product(s):

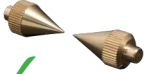


502-502

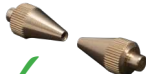
POINTED AND TAPERED BALL HOLDERS

INSTRUCTIONS

Instructions apply to the
following products:



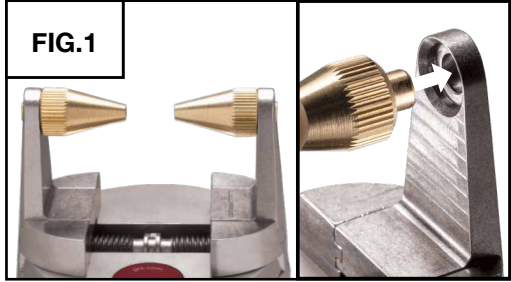
500-506



500-507

Fixture Installation

FIG.1



Fixture Usage

FIG.2

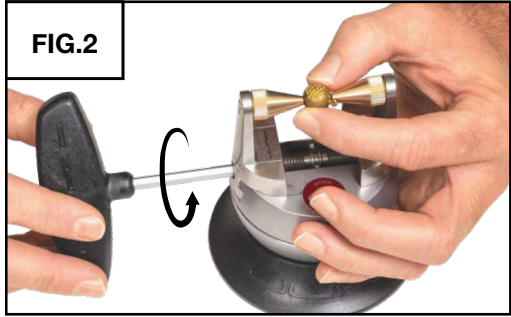


FIG.3

Use the pointed
ball holders
(#500-506) with
workpieces that
have holes in
each side. The
points will rest
in the holes.

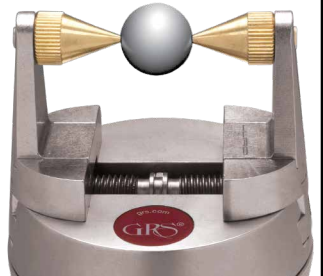


FIG.4

Use the tapered
ball holders
(#500-507)
with round
workpieces.



✓ Included with this set.

♦ Not included with this set. Available separately.

Fixture Attachment



BOTTOM



SIDE

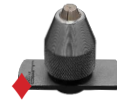


ANGLE

ROUND-BASE QC FIXTURES

INSTRUCTIONS

Instructions apply to the following product(s):



500-501



502-501

Fixture Installation

FIG.1

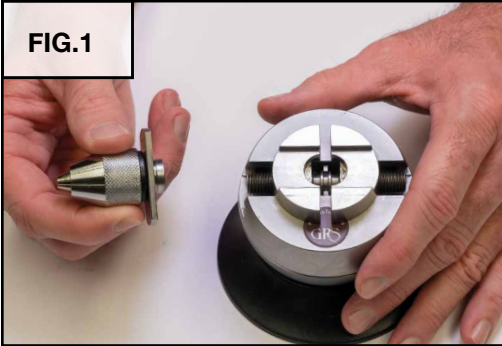
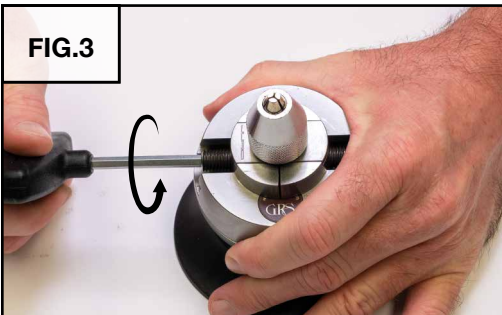


FIG.2



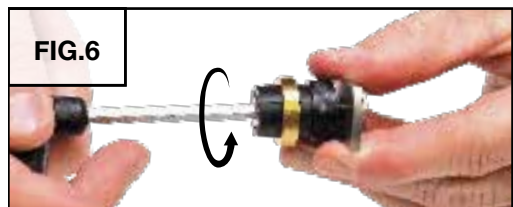
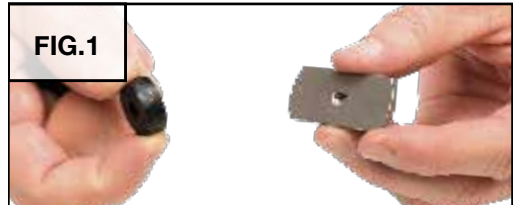
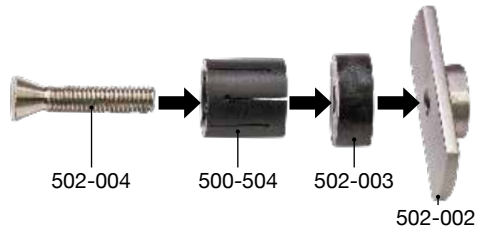
FIG.3



VERTICAL RING HOLDER

INSTRUCTIONS

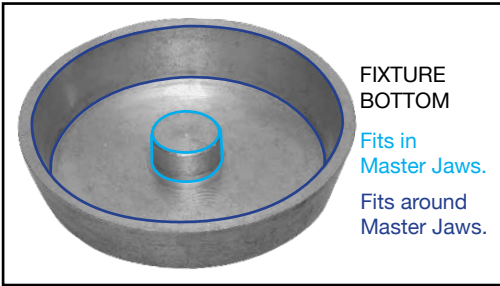
Instructions apply to the
following product(s):



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♦ Not included with this set. Available separately.

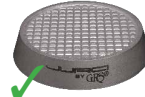
Fixture Attachment



QC SHELLAC PLATE

INSTRUCTIONS

Instructions apply to the following product(s):



500-014

Fixture Installation

FIG.1



✓ The jaws need to be closed slightly for the QC Shellac Plate to fit.



FIG.2



Follow the shellac instructions to apply shellac and workpiece to cylinder.

ORGANIZERS WITH TAPE ATTACHMENT

INSTRUCTIONS

Instructions apply to the following product(s):



500-523



500-524



502-034



502-045



523-011



523-012



523-013



523-029



523-030

FIG.1



FIG.2



Clean organizer back and bench surface with isopropyl alcohol according to manufacturer's instructions.

FIG.3



FIG.4



FIG.5

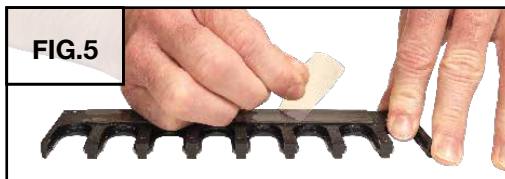


FIG.6

Place organizer where desired and press firmly for 60 seconds.



✓ Included with this set.

♦ Not included with this set. Available separately.

