

**JURON**  
BY GRS®



## **QC BASIC SET**

EXCLUDING VISE

# 500-509 • INSTRUCTIONS

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# MASTER JAWS

## INSTRUCTIONS

Instructions apply to the following product(s):



500-018

### IMPORTANT NOTE:

The MicroBlock® and MicroBlock® XL Jura by GRS sets include a pair of Master Jaws instead of the original jaws with pin holes.

Skip to **Installation of Master Jaws** unless you need to remove original MicroBlock jaws from a previously purchased vise.

**Products that include Master Jaws instead of original MicroBlock jaws:**

#500-508, #500-510, #500-517,  
#500-526, #500-527

✓ Included with this set.

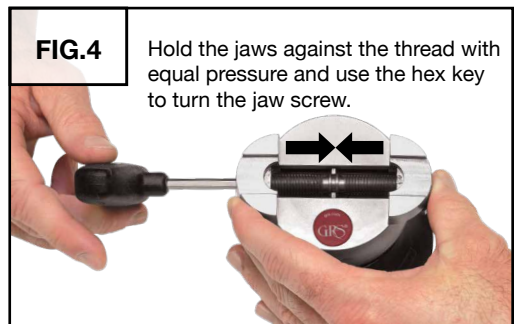
◆ Not included with this set. Available separately.

### Removal of Original MicroBlock® Jaws

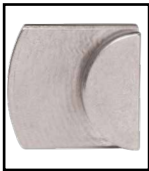
Skip to **Installation of Master Jaws** unless you need to remove original MicroBlock jaws from a previously purchased vise.



### Installation of Master Jaws



### Fixture Attachment



BOTTOM



SIDE



ANGLE

### Master Jaw Seat



### Fixture Installation



## SEATED QC FIXTURES

### INSTRUCTIONS

Instructions apply to the following product(s):



500-001



500-002



500-003



500-004



500-005



500-006



500-007



500-009



500-010



500-013



500-503



502-078

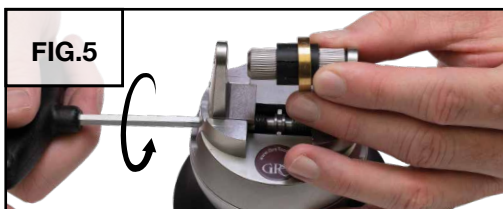
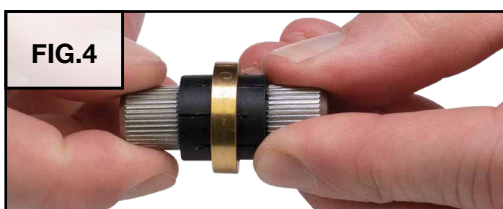
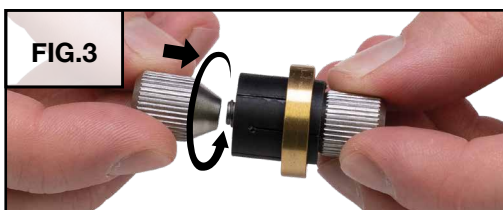
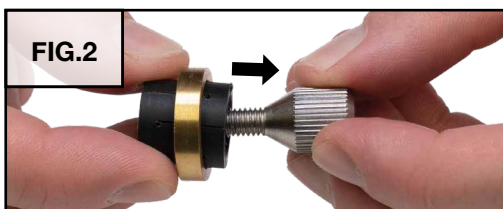
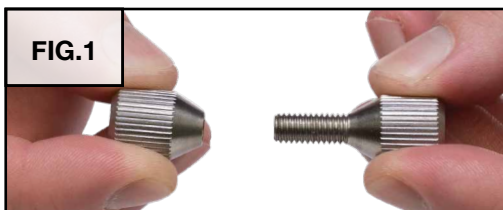
# INSIDE RING HOLDER SCREW SET

## INSTRUCTIONS

Instructions apply to the  
following product(s):



500-011



✓ Included with this set.

♦ Not included with this set. Available separately.

## Fixture Attachment



BOTTOM



SIDE



ANGLE

# ROUND-BASE QC FIXTURES

## INSTRUCTIONS

Instructions apply to the following product(s):



500-501



502-501

## Fixture Installation

FIG.1

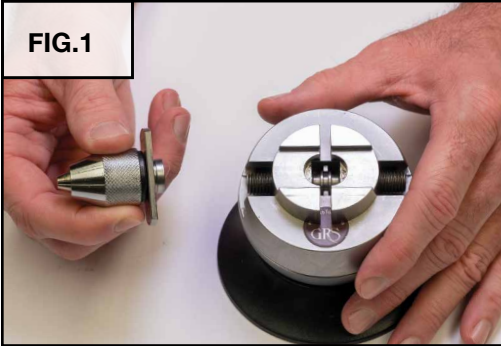
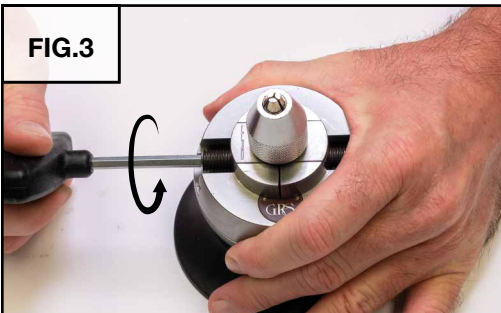


FIG.2



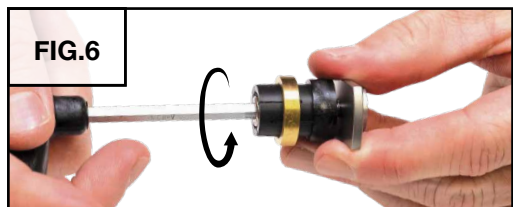
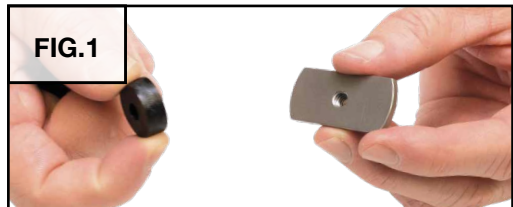
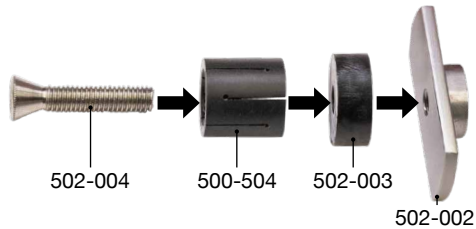
FIG.3



# VERTICAL RING HOLDER

## INSTRUCTIONS

Instructions apply to the  
following product(s):

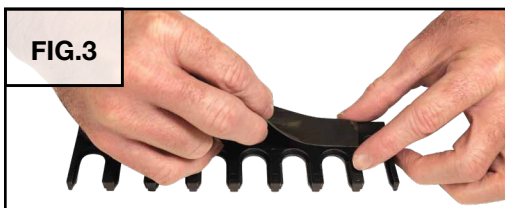


✓ Included with this set.

♦ Not included with this set. Available separately.



Clean organizer back and bench surface with isopropyl alcohol according to manufacturer's instructions.



# ORGANIZERS WITH TAPE ATTACHMENT

## INSTRUCTIONS

Instructions apply to the following product(s):

