

## LIMITED WARRANTY

The Foredom Electric Company warrants its product to be free of defects in material or workmanship for a period of 90 days after purchase. During the warranty period, the defective product will be repaired or replaced without charge or, at our option, the purchase price will be refunded. This warranty does not cover damage caused in transit or by accident, misuse, or ordinary wear. ALL IMPLIED WARRANTIES, INCLUDING BUT NOT LIMITED TO WARRANTIES OF FITNESS AND MERCHANTABILITY, ARE HEREBY LIMITED IN DURATION TO A PERIOD ENDING 90 DAYS FROM DATE OF PURCHASE, AND WE WILL NOT BE LIABLE OR RESPONSIBLE FOR ANY SPECIAL OR CONSEQUENTIAL DAMAGES. Repair or replacement will be made at our option if the product is returned post-paid to:

**The Foredom Electric Company**  
**16 Stony Hill Road, Bethel, CT USA 06801**

All warranty repairs must be done at the factory at the above address. We will not pay any shipping or transportation charges. This warranty only covers the original purchaser of the product. Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

## FOREDOM®

**The Foredom Electric Company**  
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Printed in USA

## Accessories for Hammer Handpieces

**Made in USA. 0-5,000 Strokes per Minute Max Speed.**

The six new threaded anvil points fit Foredom Flex Shaft Hammer Handpieces, Foredom Micromotor Hammer Handpiece and the Swiss made Badeco Hammer Handpiece. They are heat treated steel made to the finest specifications and finished with black oxide.

### Threaded Anvil Points for Hammer Flex Shaft and Micromotor Handpieces

Ball Nose 3/32" (2.35mm) dia.	HP10171	
Fine Point .015" (.4mm) dia.	HP10172	
Square 3/32" (2.35mm)	HP10173	
Cylinder 7/32" (6mm) dia.	HP10175	
Rectangle 3/32" x 3/16" (2.35mm x 4.8mm)	HP10176	
Bezel Rocker 5/16" x 1/4" (8mm x 6.4mm)	HP10179	

## Instructions for Foredom Hammer Handpieces H.15, H.15D, and H.15SJ

Hammer Handpieces are supplied with an anvil point (HP10177). **If anvil points are reshaped they must also be polished with a grinding wheel or sandpaper.**

**Operation:** The H.15, 15D, and 15SJ handpieces can be operated at speeds from 0–5,000 RPM (or intermittently up to 7,500 RPM). Use at higher speeds will create excessive heat which will damage the handpiece.

**Changing Points:** Insert the pin through the cross hole in the anvil or carbide stylus point. Hold the handpiece firmly and unscrew the point in a counterclockwise direction. (Right hand thread.) A new point can be installed by threading it into the nosepiece and tightening it with the pin.

**Adjusting Impact:** The impact of the stroke is adjusted by turning the knurled ring on the handpiece— counterclockwise towards the tip for a lighter impact— and clockwise towards the back of the handpiece for a heavier impact.

**Lubrication:** Before disassembling nosepiece, be sure to clean off any dirt or other foreign matter to prevent it from falling inside the handpiece. Lubricate after every 10 hours of use. Apply no more than 2 drops of oil into the oiling hole located on the barrel of the handpiece and into the hole on the rear of the duplex spring connection of the H.15D.

Several other hammer tips are shown inside and are available separately.


**Always wear safety glasses when using power tools.**



**AK101**  
**6-Pc Anvil Point Kit**  
 Includes: Ball Nose, Fine Point, Square, Cylinder, Rectangle, and Bezel Rocker shown at left.

## Other Foredom Hammer Tips for H.15, H.15D, and H.15SJ Handpieces

  
 Carbide Stylus HP10212  
 4-48UNF-2A thread

  
 Diamond Tip  
 Pavé Point A-R15PT  
 4-48UNF-2A thread

  
 Flat Top Taper HP10177  
 4-48UNF-2A thread  
 (included with H.15, H.15D and H.15SJ handpiece)

**Contact your favorite Foredom dealer or visit our website for more details.**

[www.foredom.com](http://www.foredom.com)